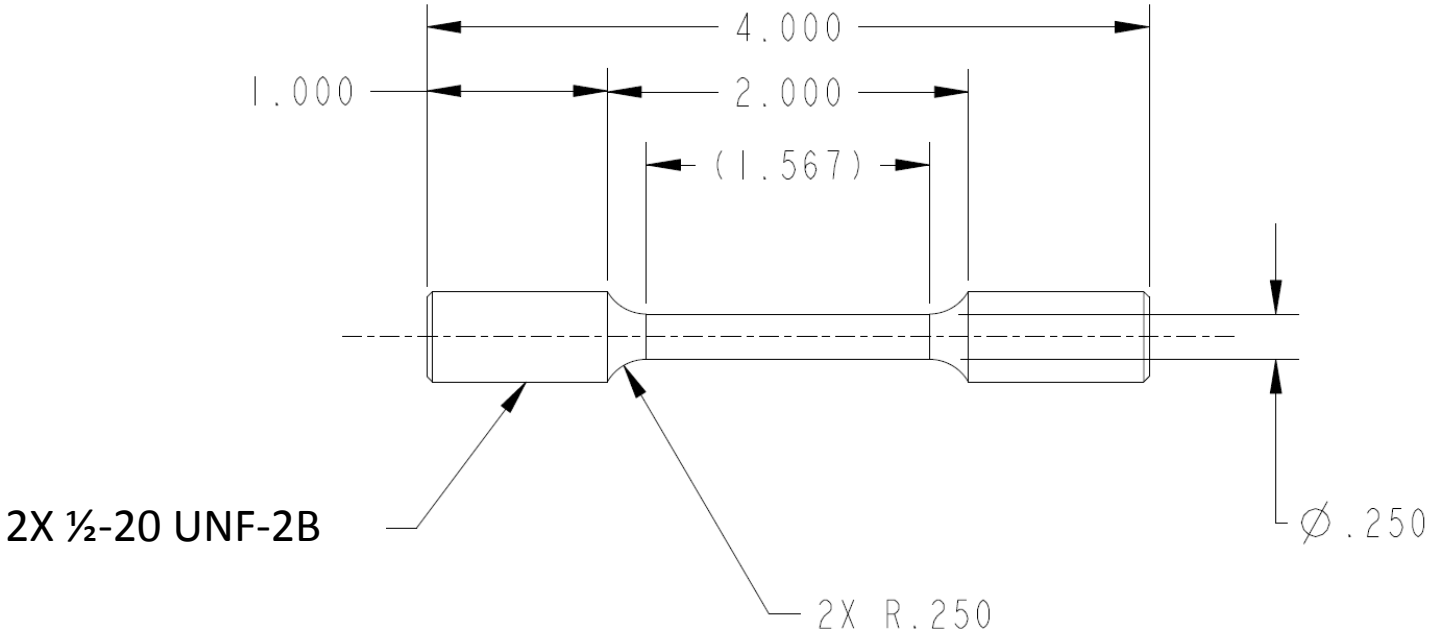DIMENSION ARE IN INCHES